



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3969-3
Job Sheet 169124



Part No: D3969-3

Job Qty: 12 ea

Part Name: Spring (Basket Lid)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/1/17

Job Tracking No:

Due Date: 12/8/17

Created By: Chantal Lavoie

Type: Stock

Description:

Customer: PHI Inc (CPETR01)

PO Box 90340 Lafayette, LA, 70509 USA ph:(337) 235-2452

Note: DWG REV D IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B as per revC DD 10.03.16 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		12/8/17	0.00	0.00	Purchasing		SPR-D-8
110	Packaging	12 pcs		12/8/17	0.00	0.00	Packaging2		SPR-D-8
120	QC	12 pcs		12/8/17	0.00	0.00	QC6		38
122	Small Fab	12 pcs		12/8/17	0.00	0.00	Small Fab-5		9-89
124	QC	12 pcs		12/8/17	0.00	0.00	QC5		38
130	Packaging	12 pcs		12/8/17	0.00	0.00	Packaging3-2		SP
140	QC21-SA	12 Ea		12/8/17	0.00	0.00	QC21		DAS

Part Op 100 - Issue P/O: 38531 part#: SSA4/8-122-310-360N

Descriptions: 110 - ***Measure compression only at

120 - ***Measure compression only at

DAS
13
9-89

DEC 01 2017

DEC 1 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	SSA4/8-122-310-360N	12	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/1/17 11:03 AM dart.lavoie.chantal

DART
AEROSPACE
S019258



Spring (Basket Lid)

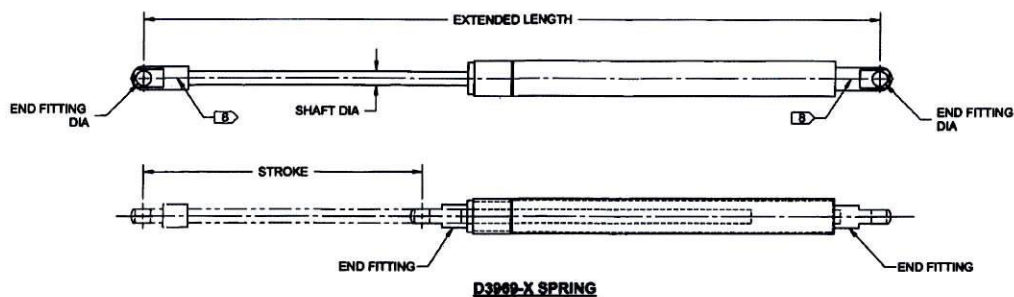
PART NO: D3969 – 3
Revision:
Operation: Purchasing
Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/08/17
Job No: 169124

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	SHAFT DIA (mm/in)	FORCE (N/lbs)	END FITTING TYPE	END FITTING DIA (in)	CASING MATERIAL	PREFERRED SUPPLIER	SUPPLIER PART NUMBER	WEIGHT APPROX
D3969-1	122/4.80	315/12.40	80.24	310/69.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-315-310N	0.27 lbs
D3969-3	122/4.80	315/12.40	80.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-310-360N	0.32 lbs
D3969-5	122/4.80	315/12.40	80.24	133/29.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-315-133N	0.27 lbs
D3969-7	122/4.80	315/12.40	80.24	222/50.0	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-315-225N	0.27 lbs
D3969-9	130/5.12	343/13.50	80.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-130-343-360N	0.35 lbs

NOTES:

- 1) MATERIAL: SEE CHART
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3969-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE CHART
- 8) CRIMP END FITTING AT APPROXIMATE LOCATION SHOWN, PER MANUFACTURERS REQUIREMENTS

RELEASED
2016-05-19
16-581

D	ADDED -7/9	ML	16.05.12
C	REDRAWN IN SW, ADDED 3-A & 5, ADDED SHAFT DIA COLUMN TO CHART, FORCE FOR "1" CORRECTED (WAS 80.0 lbs)	JPH	10.03.04
B	DRAWING RENAMED WAS: GAS SPRING (BASKET LID). NOTE 8 ADDED.	AJS	06.11.10
A	NEW ISSUE	AJS	09.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS	BASKET LID SPRING COPYRIGHT © 2009 BY DART AEROSPACE LTD All dimensions in inches and fractions, and all materials are to be specified in accordance with the latest revision of the relevant specification unless otherwise stated. Welding specifications shall be as per AWS.	
DATE	16.05.12	DRAWING NO.	REV. D
		D3969	SHEET 1 OF 1
		TITLE	SCALE
			NTS



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038531

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO038531

PO Date: 12/1/17

Due Date: 12/8/17

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
DEC 11 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	6/15-164/50-115N			Gas Spring receive pcs	Firmed	12/8/17	6 Ea	0 Ea	6 Ea	\$51.12/Ea	\$306.72
Line Item Note B169125											
2	SSA4/6-122-315-310N			Gas Spring	Firmed	12/8/17	6 pcs	0 pcs	6 pcs	\$51.85/pcs	\$311.10
Line Item Note B169130											
3	SSA4/8-122-310-360N			Gas Spring	Firmed	12/8/17	12 pcs	0 pcs	12 pcs	\$51.85/pcs	\$622.20
Line Item Note B169124											
4	B8-240-575-150N			Gas Spring	Firmed	12/8/17	8 pcs	0 pcs	8 pcs	\$33.00/pcs	\$264.00
Line Item Note B169129											
5	B8-154-387-156NX			Gas Spring	Firmed	12/8/17	2 pcs	0 pcs	2 pcs	\$21.14/pcs	\$42.28
Line Item Note B169128											
6	B6-190-475-070N			Door Prop As per Dwg D3552 Rev. L	Firmed	12/8/17	6 pcs	0 pcs	6 pcs	\$32.50/pcs	\$195.00
Line Item Note B169126											
7	B6-190-475-100N			Door Prop receive pcs	Firmed	12/8/17	10 Ea	0 Ea	10 Ea	\$32.50/Ea	\$325.00
Line Item Note B169127											
										Grand Total: \$2,066.30	

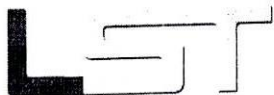
Order Notes

DWG REV A

DWG REV A

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY



LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

Packing Slip

P.O. No.	Date	Invoice #
038351	12/7/2017	17593

Bill to:

Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship to:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship	Via	FOB
12/7/2017	Fed-Ex	

Qty	Description
6	D2807-041 B169125 Stainless Gas Spring (6/15-164/50-115N)
6	D3969-1 B169130 Stainless Gas Spring (SSA4/6-122-315-310N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
12	D3969-3 B169124 Stainless Gas Spring (SSA4/8-122-310-360N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
8	D3552-11 B169129 Gas Spring
2	D3552-15 B169128 Gas Spring (B8-154-387-156NX)
6	D3552-23 B169126 Gas Spring (B6-190-475-070N)
10	D3552-29 B169127 Gas Spring (B6-190-475-100N)
Shipping Via FED EX Tracking # 770933872849	

Order checked by :

DA
38
9-89

SPT-12-8



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Dec 07, 2017

This is to certify that the parts listed below meets specifications as required by your order.

6 Units: D2807-041 B169125 Stainless Gas Spring
6 Units: D3969-1 B169130 Stainless Gas Spring
✓ 12 Units: D3969-3 B169124 Stainless Gas Spring
8 Units: D3552-11 B169129 Gas Spring
2 Units: D3552-15 B169128 Gas Spring
6 Units: D3552-23 B169126 Gas Spring
10 Units: D3552-29 B169127 Gas Spring

Country of Manufacture: Canada
Date of Manufacture : Dec 2017
This product is ROHS compliant.

Purchase Order # 038351
Invoice # 17593

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to be 'Nolan Fehr', written over a horizontal line.

Nolan Fehr
President